

## End User Calibration

1. Properly mount a 14" or 15" steel tire/wheel assembly that is in good condition.
  - a. **Do not** use a trailer wheel or spare for calibration.
2. Enter the Distance, Diameter and Rim Width for the assembly.
3. Press and hold the People Button for six seconds
  - a. Inner Window Shows – ADD
  - b. Outer Window Shows – 0.00 (ounces) or 0 (grams)
4. Shut the Hood or Press the Start Button to begin the spin cycle
5. The machine will go through a spin cycle.
6. When the machine stops
  - a. Inner Window Shows – ADD
  - b. Outer Window Shows – 3.50 (ounces) or 100 (grams)
7. Rotate the tire until the 7 LED indicator lights to the left of the Outer Window are Lit
  - a. Add the 3.50 (ounces) or 100 (grams) test weight to the outside of the wheel at the 12:00 position.
8. Shut the Hood or Press the Start Button to begin the spin cycle
9. The machine will go through a spin cycle
10. The machine will stop, beep three times and show
  - a. Inner Window Shows – SAV
  - b. Outer Window Shows – Dat
11. The End User calibration is complete.